HARDCAST
DUCT SEALANTS & INSULATION ADHESIVES

Low-VOC Travel-Tack™

Insulation Adhesive in a Portable Spray Canister



OVERVIEW

Low-VOC Travel-Tack is a self-contained, instant-tacking portable spray system engineered to deliver a low-VOC compliant adhesive. The web spray pattern eliminates adhesive vaporization and overspray. Its portability, limited equipment cleanup, and low equipment cost make this adhesive ideal for shop or field use.

PART NUMBERS

Part #	Product Description
308605	(1) #40 Cylinder
341635	(1) #187 Torpedo Cylinder
341636	(1) #375 Jumbo Cylinder

SPECIFICATION/STANDARDS COMPLIANCE

Property	Method	Results
Standard Specification for Adhesives for Duct Thermal Insulation	ASTM C916	Pass
VOC Limitations	SCAQMD Rule 1168	Pass
	Ozone Transport Commission (OTC) with Exception to CT	Pass
	City of Los Angeles Approved RR #8069	Pass
Flame Spread/Smoke Developed	ASTM E84	0

FEATURES AND BENEFITS

- Low VOC
- Instant tacking
- Self-contained and highly portable adhesive system
- Limited equipment clean-up
- Low equipment cost
- Made in the USA

CONTRACTORS GET REWARDED

CarlisleHVACRewards.com

- Minimize job costs with labor-saving products
- Increase system productivity and energy savings with cost effective, high-engineered products

Carlisle HVAC Brands — Indoor Air Quality — Our Top Priority

- True zero and low-VOC products are resistant to mold, mildew, and fungi
- Properly installed and sealed systems promote optimal indoor air quality

CARLISLE HVAC BRANDS

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TYPICAL PROPERTIES AND CHARACTERISTICS

Color	White
Consistency	Aerosol spray
Spray Pattern	Variable web
Odor	Mint when wet
Base	Polymer
Vapor Pressure	350 mmHg
Solvent	Methyl Acetate, Hexane, Tertiary Butyl Acetate
Approximate Coverage	125 ft²/lb of adhesive
Initial Bonding Time	Immediate
Dry Time	4 minutes
Adhesion	Excellent
Service Temperature	-40°-200°F (4.4°-93.3°C)
Flammability	Flammable when wet (flame projection test). Nonflammable when dry.
Water Resistance	Excellent
Mildew Resistance	Good
VOC	<61 g/l

APPLICATION

Temperature	60° – 90°F (15.5° – 32.2°C). Keep at 70°F for optimum performance. If cylinder temperature falls below 70°F, move it to a warm area until optimum performance is achieved.
Preparation	Surface must be dry and free of dirt, oil, moisture, and grease.
Method	Apply according to SMACNA specifications and local codes.
Rate	16-oz per minute
Recommended Maintenance	Once the cylinder is empty, flush gun and hose with Low-VOC Un-Tack™ prior to moving gun and hose to a new cylinder.
Clean Up	Low-VOC Un-Tack Cleaner/Adhesive Remover, petroleum solvents, or mineral spirits.



PRECAUTIONS

Do not expose to heat or store above 100°F (38°C). Do not puncture or incinerate. Review Safety Data Sheet for safety information prior to use. Cylinders are not refillable. Once cylinders are empty and vented, carefully puncture the friable disc or knockout valve on the top of the cylinders. Dispose of according to local codes and laws. For Industrial Professional Use Only.

STORAGE

Temperature	60° – 95°F (15° – 35°C)
Shelf Life	One year (unopened)
Flammability	Flammable when wet

LEED

Post-industrial Recycled Content	0%
Pre-consumer Recycled Content	0%
VOC Content	<61 g/l
Manufacturing Location(s)	Cincinnati, OH

Contributes to LEED® Credit Requirements

MADE IN USA

CARLISLE HVAC BRANDS

www.carlislehvac.com

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