



Glass Master™ SG-220

DUCT BOARD GROOVING MACHINE

Precision, Speed and Accuracy

The Glass Master SG-220 Grooving Machine fabricates quality fiberglass duct systems 15 to 20 times faster than standard hand grooving techniques. Powered by a heavy-duty electric motor, multiple upper and lower drive rollers quickly pass the duct board through precision-ground, hardened blades producing consistent contours and duct dimensions.

The SG-220 is easily adaptable to groove 1", 1-1/2" and 2" board. Each tool holder has a unique measuring tab for easy and accurate groove spacing. Quick-release clamps allow for rapid positioning of the tools.

Features & Benefits

- Easily adjusted for different thicknesses
- Foot-actuated switch for safe operation
- Four swivel casters, two with brakes
- Durable powder coat finish
- Ability to groove fiberglass duct board intended for square and rectangular HVAC ducts



MACHINE SPECIFICATIONS

One Model Available	Glass Master SG-220 Grooving Machine
Height	47"
Length	130"
Depth	31"
Weight: Approx	1,200 LBS.

ALSO AVAILABLE

Tool Sets with Blades for 1", 1-1/2" and 2" board

Board Support Arms (set of 3)

Catch Table

Tool Support Bar

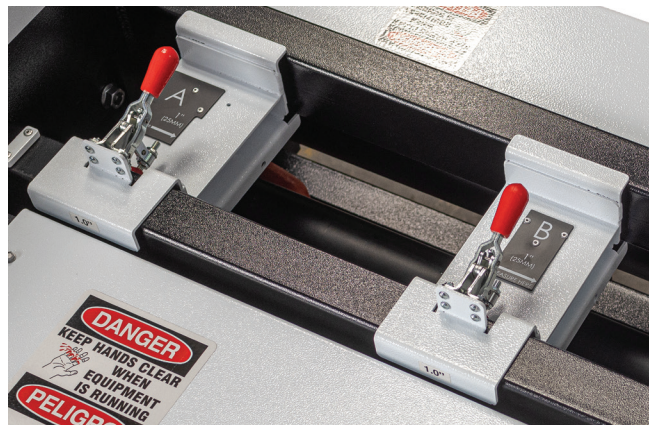
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Glass Master™ SG-220

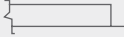
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Machine and Accessories

DESCRIPTION	PART NUMBER
SG-220 Grooving Machine	645935
Duct Board Support Arms (Set of 3)	208864
Catch Table	208866
Tool Support Bar	208870
Cuts-All Tool, 1"	208879
Cuts-All Tool, 1.5"	208881
Cuts-All Tool, Male, 2"	208883
Cuts-All Tool, Female, 2"	208885
Peeler Knife	208877



Tool Holders and Blades

DESCRIPTION	1"	1.5"	2"	GROOVE CONFIGURATION
Set of Tool Holders w/ Blades A-E	208639	208646	208648	—
Tool Holder w/ "A" Blade	208659	208669	208682	 Left hand closure flap
Tool Holder w/ "B" Blade	208660	208670	208683	 Right hand modified shiplap
Tool Holder w/ "C" Blade	208661	208671	208684	 Left hand modified shiplap
Tool Holder w/ "D" Blade	208662	208672	208685	 Right hand modified shiplap
Tool Holder w/ "E" Blade*	208663	208673	208686	 Right hand female shiplap
Tool Holder w/ "F" Blade	208665	208675	208688	 Left hand female shiplap
Tool Holder w/ "G" Blade*	208666	208676	208689	 Right hand closure flap
Tool Holder w/ "SCO" Blade	208678	208678	—	 Straight cutoff
Tool Holder w/ "90V" Blade	—	—	208691	 90 degree V
Replacement Blades, A - E w/ SCO	208850	208854	208858	—
Replacement Blade "A"	208739	208780	208802	 Left hand closure flap
Replacement Blade "B/D"	208730	208771	208804	 Right hand modified shiplap
Replacement Blade "C"	208727	208768	208807	 Left hand modified shiplap
Replacement Blade "E"*	208764	208786	208810	 Right hand female shiplap
Replacement Blade "F"	208725	208766	208812	 Left hand female shiplap
Replacement Blade "G"*	208733	208774	208814	 Right hand closure flap
Replacement Blade "SCO"	208790	208790	208790	 Straight cutoff
Replacement Blade "90V"	208747	208792	208749	 90 degree V

* Tools E and G utilize the blade design shown and an SCO blade on a single tool holder.

CertainTeed Machine Works offers a comprehensive line of commercial and residential insulation and fireproofing application equipment, including blowing machines, vacuums and accessories. We provide equipment installation, troubleshooting and repair, custom machine design services, and same-day shipping of spare parts.



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