CLEATMASTER

Choose between either Reinforced "S" Cleat, 1 1/8" Drive Cleat, or Boot Cleat Tooling in the center position. This machine has 2 sets of extended shafts for auxiliary tooling.



SPECIFICATIONS

- Capacity: Based on internal tooling
  - Internal tooling: (1 set only)
  - "S" Cleat: 22-28 Ga.
  - Drive Cleat: 20-28 Ga.
  - Boot Cleat: 26-28 Ga.
- Speed: 100 fpm
- 10 Stations
- 1" dia. (at bearing) hardened and ground spindles
- Motor: 5 HP 230/460/3/60/1800 RPM
- Shipping Weight: 1,000 lbs.
- Dimensions: 74" long x 30" wide x 48" high



AUXILIARY TOOLING AVAILABLE

- 1/2" Female Button Lock Rolls (20-30 Ga.)
- 1/2" Male Button Lock Rolls (20-30 Ga.)
- 5/16" Pittsburgh Rolls (20-28 Ga.)
- 3/8" Pittsburgh Rolls (20-28 Ga.)
- 5/8" Tap-In (3 stage) (22-28 Ga.)
- 1/2" Tap-In (3 stage) (22-28 Ga.)
- 1/2" x 180° Hem Rolls (20-28 Ga.)
- 1/2" x 180° Tear Drop Hem (20-28 Ga.)
- 3/8" Hem x 1/2" Kick (Drip Edge) (24-28 Ga.)
- 1/2" Hem x 5/8" Kick (Drip Edge) (24-28 Ga.)
- 1/2" Double Seam Rolls (20-24 Ga.)
- 3/8" Double Seam Rolls (20-28 Ga.)
- 7/16" Right Angle Flange Rolls (16 or 20 Ga.)
- 3/4" Standing Seam Rolls (16-20 Ga.)
- 1 1/8" Drive Cleat Rolls (20-28 Ga.)
- 1 1/8" Drive Cleat with Slitter
- 5/8" End Cap Rolls (22-28 Ga.)
- Full Reeves Rolls (M & F) (26-28 Ga.)
- Modified Reeves Rolls (M & F) (24-28 Ga.)
- Slip Lock Rolls (M & F) (26-28 Ga.)
- Pitts. Type Button Lock (M & F) (24-28 Ga.)
- 5/8" x 1" Boot Cleat (26 Ga.)



Optional Pivoting Head Quad Cutter Attachment (24 gauge max.) for slitting blanks for "S" and Drive Cleats. Cutter-head disengages for running pre-cut blanks.