

PITTSBURGH MACHINE – 18 GA HEAVY DUTY

(7 STATION)

The 18 Ga Heavy Duty Pittsburgh machine comes standard with 1/2" Pittsburgh Lock Rolls. The unique Flagler design features 3 separate piece shaft design (roll, shaft, gear) unlike the competitive machines that utilize one piece construction which results in higher repair costs. They also feature a calibrated dial at the last forming station for gauge adjustment. These machines also feature extended shafts for optional tooling.



- 7 Station model that uses 1-1/8" of material to rollform the 3/8" Female Pitts Pocket inboard at 45 ft / min
- Has one available outboard side for additional forming rolls
- Most commonly mates with 1/4" or 5/16" Right Angle Flange

SPECIFICATIONS

Capacity: 18 Ga. - 18-22

Speed: 45 fpm

Depth of Pocket:

18 Ga. - 3/8" - uses approx. 1-1/4" of material

Extended Shafts: For 1 set of Auxiliary tooling

Motor: 18 Gauge: 2HP 230/460/3/60/1800 RPM

Dimensions: 56" long, 24" wide, 41" high

Shipping Weight: 750 lbs.

AUXILIARY TOOLING AVAILABLE

1/2" Double Seam Rolls (16-20 Ga.)

3/8" Double Seam Rolls (20-26 Ga.)

7/16" Right Angle Flange Rolls (16-20 Ga.)

3/4" Standing Seam Rolls (16-20 Ga.)

5/16" Pittsburgh Rolls (20-26 Ga.)

5/8" Tap-In (3 in 1) Rolls (22-28 Ga.)

5/8" End Cap Rolls (22-28 Ga.)

1/2" Tap-In (3 in 1) Rolls (22-28 Ga.)

1 1/8" Drive Cleat Rolls (20-28 Ga.)

1 1/8" Drive Cleat Rolls with Slitter

1/2" x 180° Hem Rolls (20-28 Ga.)

1/2" Male Button Lock Rolls (20-28 Ga.)

