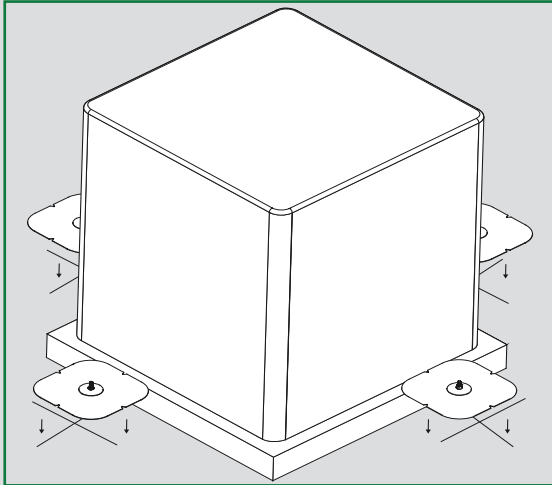


Existing Mechanical Tie-Down INSTALL INSTRUCTIONS



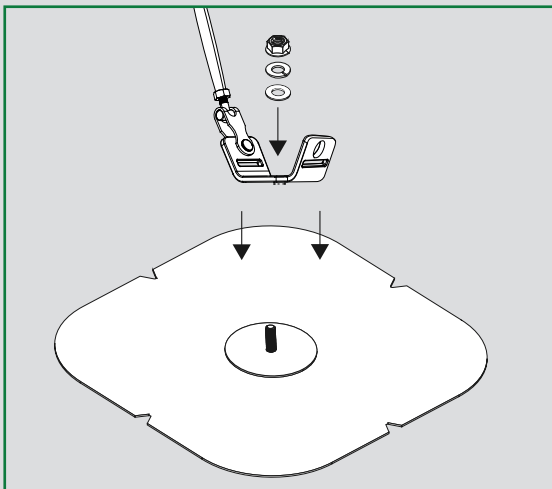
**ANCHOR
PRODUCTS®**
Connections That Last

IMPORTANT: Before beginning installation, confirm the manner and location in which the 3/16" stainless steel cable will connect to the equipment. Use only hand tools during installation. For further assistance, contact us.



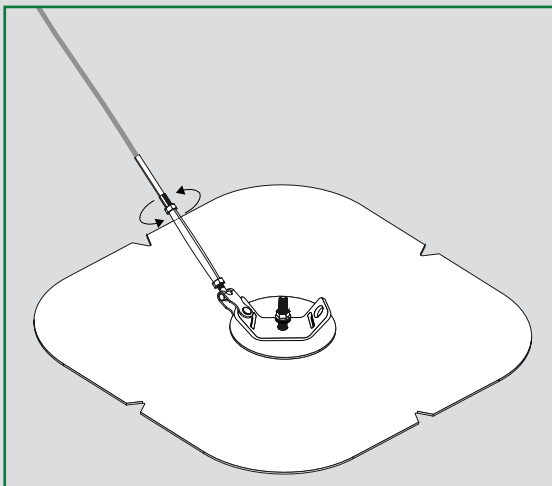
Step 1: Install the U-Anchor

- Follow U-Anchor Install instructions provided by Anchor Products.
- Ensure compliance with roofing manufacturer requirements.
- Meet all applicable requirements as per engineered design.



Step 2: Secure the 30/30 Bracket with Cable

- Place the bracket with the attached cable onto the U-Anchor bolt.
- Loosely secure the washer and nut onto the bracket and bolt.



Step 3: Prepare the Turnbuckle

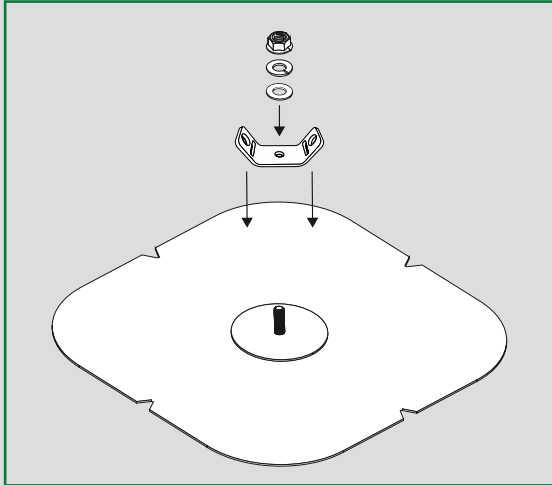
- Extend the turnbuckle to allow for proper tensioning later.

Existing Mechanical Tie-Down INSTALL INSTRUCTIONS



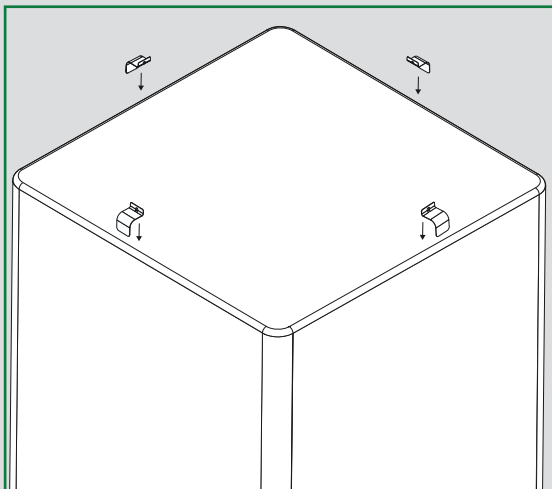
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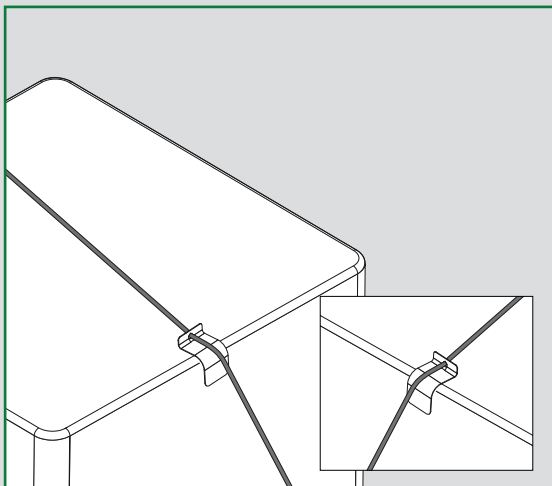
Step 4: Secure the Opposing 30/30 Bracket

- Position the next 30/30 bracket without an attached cable over the opposite U-Anchor bolt.
- Loosely secure the washer and nut onto the bracket.



Step 5: Apply Edge Protection Bracket

- Align the bracket directly in line with the two opposing U-Anchors on either side of the equipment.
- Manually shape the bracket to follow the contour of the equipment's corner.
- Remove the adhesive backer and adhere the Edge Protection Bracket into the position



Step 6: Thread the Wire

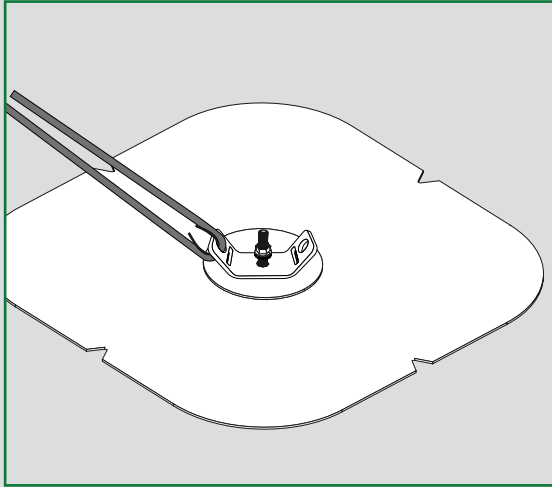
- Insert the wire through the eyelet on the first and second Edge Protection Bracket.

Existing Mechanical Tie-Down INSTALL INSTRUCTIONS



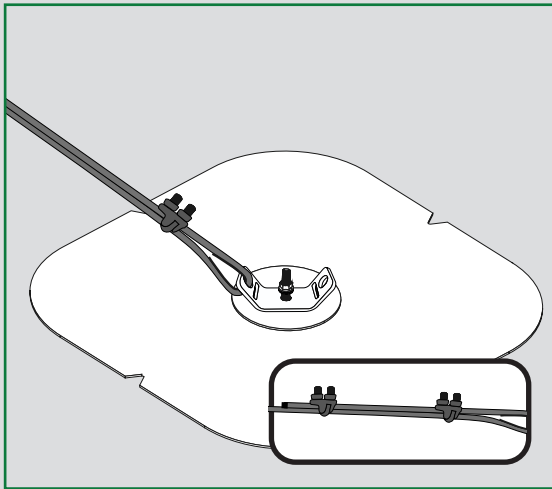
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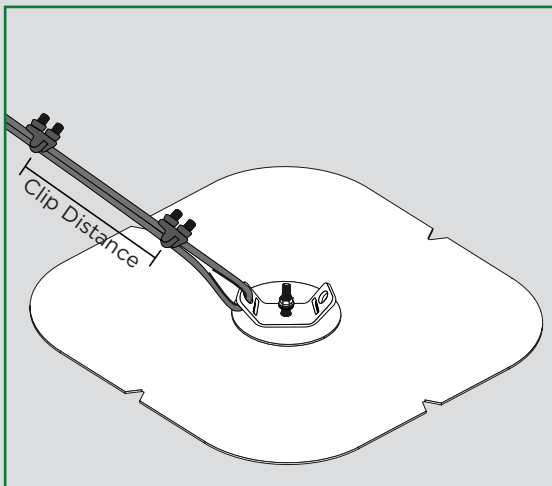
Step 7: Secure Wire Through Eyelet & Thimble

- Install thimble to 30/30 bracket eyelet on 30/30 Bracket.
- Thread the cable through the eyelet and thimble.
- Loop the wire rope back on itself and remove slack.



Step 8: Install the First Wire Rope Clip

- With the cable tight, secure the first wire rope clip as close to the opposing 30/30 bracket as possible.
- Wire rope clips should be installed with the “nut side” on the live end and the u-bar on the dead or cut end.
- Firmly tighten the nuts evenly by alternating.



Step 9: : Install the Second Wire Rope Clip

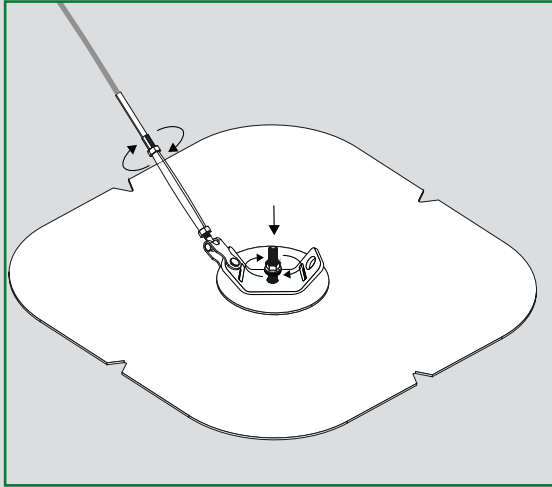
- Repeat step 8, securing the second wire
- *If the guy wire is **3/16” wire**, secure the second clip **3 3/4” above** the first clip.
- *If the guy wire is **5/16” wire**, secure the second clip **6 1/2” above** the first clip.

Existing Mechanical Tie-Down INSTALL INSTRUCTIONS



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Step 10: Final Fastening & Adjustments

- Tighten nuts onto the U-Anchor bolts to 20 ft. lbs.
- Tighten the turnbuckle to desired tension using hand or tool hole in turnbuckle.
- Tighten secondary securing nut on both ends of the turn buckle to be tought.